

MAKE SWITCH 3,6kV-200kA



MAIN FEATURES

This equipment is used in laboratories. Its function is to close high A.C. electrical circuits with a very accurate closing time ($\pm 0,1\text{ms}$).

An electronical control unit allows the control, regulation and monitoring of the make-switch.

PRINCIPLE OF OPERATION

An oleo-pneumatic actuator, triggered by a hydraulic drive, achieves the displacement of the mobile contact.

In closed position, the mobile contact is tightly pressed against the fixed contacts in order to ensure the passage of very high current.

High actuator speed reduces the pre-arcing time and minimises the wear of the contacts at closing.

DESCRIPTION

The make-switch works under **ambient air**

- 1) Main components are:
 - 2 fixed contacts linked to the connexion bars
 - 1 mobile contact driven by the oleo-pneumatic actuator rod.
- 2) A hydraulic drive allowing the displacement of the actuator rod for closing and opening. This drive located under the vessel consists of:
 - 1 oleo-pneumatic actuator on which is fitted:
 - 1 control block driven by 2 electromagnets (one for opening of contacts, the other for closing)
 - 1 oil reservoir
 - 1 oleo-pneumatic accumulator used as a reserve of energy
 - 1 motor pump unit (controlled by a pressure switch).
- 3) Electrical equipment consisting in a make-switch cabinet and a control unit (*) (fitted in a rack 19") allows the control In remote or local mode of the following functions:
 - Regulation of hydraulic pressure
 - Electromagnet order equipment with anti-pumping function
 - Make-switch contact position indicator
 - 1 pump restarts counter
 - 1 operations counter.

Option: Auxiliary contacts unit.

(*): EC approval

INSTALLATION

This is an indoor type make-switch.
In order to keep its very accurate closing time ability, the temperature has to be kept between + 5°C and + 40°C.

The frame has to be properly fixed on an even ground (*).

Special care has to be taken as to the interface between the make-switch bar ends and the circuit to be tested (*).

Static and electrodynamic efforts have to be minimised as much as possible.

(*): ETNA Industrie can advise you upon request.

COMMISSIONING

The commissioning is carried out in a few very easy steps:

- 1) Fill the oil reservoir
- 2) Proceed with electrical connection of the Equipment:
 - Continuous supply (electro-magnets)
 - Alternative supply (motor pump unit, control unit).

CHARACTERISTICS

Rated voltage	3,6	KV
Insulation level impulse voltage.....	40	kV pk
Insulation level at nominal frequency	10	kV rms
Rated frequency	50 - 60	Hz
Closing time	< 10	ms
Tolerance on closing time (with tolerance of supply voltage of the electro-magnets within ± 2 volts)	± 0.1	ms
Maximum making current (symmetrical)	200	kA rms
Maximum making current (asymmetrical)	500	kA pk
Electro-magnets for D.C. supply:		
- Opening operation	300	W
- Closing operation	1000	W
Reliability (number of operations before inspection):		
- 100% of closing at I _{max}	500	Operations
- 50% of closing at I _{max}	1,000	Operations
- 10% of closing at I _{max}	4,000	Operations
- Hydraulic drive	10,000	Operations

WORLDWIDE REFERENCES

ETNA Industrie make switches with nominal voltage up to 80 kV and 200 kA have been dispatched all around the world to laboratories such as :

SPAIN
ORMAZABAL

SOUTH KOREA
LSIS
KERI

BELGIUM
LABORELEC
ACEC

CANADA/USA
KINECTRICS
BC HYDRO
IREQ
HUBBEL

ITALY
CESI
ABB SACE

BRASIL
CEPEL
Univ SAO PAULO

NORWAY/SWEDEN
ABB

CHINA
STATE GRID
-CHANGZHOU
-XUZHOU

INDIA
CPRI
BHEL
TOSHIBA

FRANCE
ONERA
EDF VOLTA
L2E
SGI / CERDA
HAGER

ETNA
INDUSTRIE

Do not hesitate to contact us

8 rue de la Grande Ceinture - F95104 ARGENTEUIL CEDEX
☎+33 (0) 1 39 82 09 24

✉ info@etna-industrie.fr

🌐 www.etna-industrie.fr